

FOR PROFESSIONAL USE ONLY



Date of Issue: August 2002 Replaces: August 1996

Preparatory Materials

Products	
P850-1367	Cleaner and Degreaser
P850-1378	CT Spirit Wipe

PRODUCT DESCRIPTION

Thorough preparation and cleaning are essential when painting commercial vehicles. P850-1367, P850-1378 and P980-6000 are designed to produce a clean surface optimising the performance from the **Nexa Autocolor** primer and topcoat systems.

THESE PRODUCTS ARE FOR THE PROFESSIONAL PAINTING OF AUTOMOTIVE VEHICLES ONLY AFTER REFERENCE TO THE MANUFACTURER'S MATERIAL SAFETY DATA SHEET





Q0200

Preparation and Pre-treatment

P850-1367 GENERAL PROCESS NOTES

P850-1367 is specially formulated for use on commercial vehicles. It has excellent grease dissolving properties and a workable evaporation rate suitable for the cleaning and degreasing of bare metal and certain solvent resistant plastic surfaces prior to painting.

T	Apply by clean brush, mop or rag. Rub in thoroughly to dissolve residues of oil and grease. Wipe off the deposits with a clean, dry rag. Clean with P850-1378 just prior to painting.

SUBSTRATES AND PREPARATION

Mild, stainless, galvanised and zinc sprayed steel, zintec, aluminium and solvent resistant plastics such as GRP, Nylon, Polypropylene and EPDM and high bake paint systems such as epoxy powder coatings.

NOTE : After cleaning Nylon and Polypropylene use Anti-Static Cleaner (P273-1050) prior to painting.

For more detailed information on the preparation of specific substrates, see "Preparation and Pretreatment" PDS.

P850-1378 GENERAL PROCESS NOTES

P850-1378 is a special mild additive-free petroleum distillate. It is used to remove light contaminants and flatting residues from commercial vehicle substrates prior to tack ragging and painting.



Use one clean rag for application and one for wiping off contaminants



Q0200

Preparation and Pre-treatment

P980-6000 GENERAL PROCESS NOTES

P980-6000 is a low VOC waterborne degreaser suitable for removing grease, oil and traffic film from bare steel, aluminium, GRP, and old one and two-pack topcoats prior to application of **Nexa Autocolor** waterborne primers.

A	Ready for use
	Apply by lint free clean cloth Rubber or PVC gloves and eye protection should be worn during application
	Remove grease and residual degreaser with a clean lint free cloth Ensure all liquid degreaser is wiped off
	Use one clean rag for application and one for wiping off contaminants. This product must NOT be allowed to evaporate on the panel

This information is given in good faith but without warranty.

For further information please contact:

Nexa Autocolor Customer Service and Sales Group Needham Road Stowmarket Suffolk, IP14 2AD

Tel: 01449 771771 Fax: 01449 773472

Nexa Autocolor and Turbo Plus are trademarks of PPG Industries. © 2002 PPG Industries, all rights reserved. Copyright in the above product numbers that are original is asserted by PPG Industries.

Scotchbrite is a trademark of 3M UK Plc.